



PERFORMANCE ENHANCING PRODUCTS

2 STROKE PIPES

# KTM250/300 EXC 17-19 / TPI 18-19 / HVA TE250/300 17-19 Armoured Factory Finish MX

PRODUCT PART NUMBER: DEPT2235

## Product Information

DEP 2 stroke pipes are produced from high quality CR1 grade, mild steel material. Ranging from 0.9-1.2mm, depending on the model and purpose. The 2 stroke stampings are produced through our own deep drawer process, using CNC cylinder mounts, in-house laser cut mounting brackets and fabricated with high quality TIG and MIG welding. All models are available in the bare metal factory finish and nickel finish. Our 2 stroke pipes have been designed to improve performance over the OE pipe with in-house DYNO and track testing.



## WARNING

During use exhaust systems get hot. To avoid danger of burning, do not remove or touch until adequate cooling time has been allowed.

## 2 Stroke Pipes Fitting Instructions

Fit pipe loosely to mounting points - only after fitting silencer should fixings be tightened. This product is designed only for the machine(s) stated on the label. Some pipes are produced with flat areas to provide frame, engine and water hose clearance. Other flats can be added to ensure adequate clearances. In the event of fitting difficulties, notify supplying dealer. The dealer or manufacturer can take no responsibility after the pipe has been run on the machine.

## Jetting Instruction

It is advised to run the bike for five minutes under normal riding conditions and check the spark plug. The spark plug tip colour should be a biscuit brown, if it is white or black/oily you may need to make some jetting changes. Contact your local dealer for advice.

Advised jetting changes for this model:

- Use stock jetting.



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